



Nitrile Xtra - Blue Examination / Food Glove

JC21 Sizes S - XXL



- 1 Type Nitrile Examination Glove, Powder Free, On-Line Single Chlorination, Non-sterile.
- 2 Material 100% Synthetic Nitrile (Latex Free).
- 3 Color (Pigment) Blue.
- 4 Design/Features Ambidextrous, textured, beaded cuff.
- 5 Powder No powder lubricant added.
- 6 Storage The gloves shall maintain their properties when stored in a dry condition. Avoid direct sunlight.
- 7 Shelf-Life The gloves shall have shelf life of 5 years from the date of manufacture with the above storage condition.
- 8 Packing Style 50 pcs gloves x 10 dispensers x 1 carton.
- 9 Size Marking The size of gloves shall be marked in the check box on every carton with black ink.

PERFORMANCE REQUIREMENTS

(Sampling Plan – ISO 2859 Single Normal)

<i>Characteristics</i>	<i>Inspection Level</i>	<i>Acceptable Quality Level</i>	<i>Reference Standard</i>
Dimensions	S2	4.0	ASTM D6319-00ae3
Physical Properties	S2	4.0	In-house standard
Freedom from Holes (Air Pump Test)	G1	1.5	In-house practice
Visual Defects:			
Major Visual	G1	2.5	In-house Practice
Minor Visual		4.0	
Packaging Defects:			
Regulatory	G1	**	
Visual	G1	4.0	In-house practice
Critical (incl. Gloves Counting)	S2	4.0	
Powderfree Residue	N=5	—	ASTM D6319-00ae3 ASTM D6124-06
Mix Size/Mix Glove/Mix Hand	Not Allowed		**Unacceptable at any level





Dimensions (Glove - JC21)

Description	Size	Standard
Length (mm)	All Sizes	300 +/- 10
Palm Width (mm)	XS	76 +/- 3
	S	84 +/- 3
	M	94 +/- 3
	L	105 +/- 3
	XL	113 +/- 3
	XXL	125 +/- 3
Thickness * single wall	All Sizes	Finger 0.23 +/- 0.02 (Typical value: 0.22 - 0.25)
		Palm 0.19 +/- 0.02 (Typical value: 0.20 - 0.21)

**Extra
Thick**

**Extra
Strong**

**Extra
Long**

Physical Properties

Description	Standard	
	Before Aging	After Aging
Elongation at break %	Min 500 (Typical value: 500-600)	Min 400 (Typical value: 400-500)
Tensile Strength (MPa)	Min 14 (Typical value: 14-18)	Min 14 (Typical value: 14-18)



Freedom from holes

The sample size and allowable number of non-conforming gloves in the samples shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirement.

Visual Defects

The sample size and allowable number of non-conforming gloves in the samples for both major and minor defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

Packaging Defects

The Sample size and allowable number of non-conforming in the samples for regulatory, visual and critical packaging defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements (Gloves Counting=50 pcs by weight per Dispenser).

Powderfree Residue

Maximum 2 mg per glove

300mm

**Powder
Free**

**Quality
Glove**



Letter of Declaration JC21

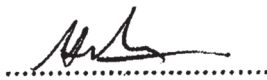


This is to certify that our production of Nitrile Powder Free Gloves (300 NBR BT 8mil USEW 114 OSC - JC21) are tested according to requirements of new Regulation (EU) No. 10/2011 on food contact plastic materials and articles of January, 2011 for simulants as below:

Simulants	Overall Migration	Commission Regulation (EU) No. 10/2011 Requirement for Overall Migration Content (mg/dm ²)
A - 10% Ethanol	8.94	<10
B - 20% Ethanol	7.45	<10
C - 50% Ethanol	8.94	<10

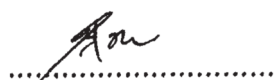
Based on the above results, the nitrile Powder free gloves (JC21) are suitable for foodstuffs including meat.

Prepared by:



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Nora/foodEU10-2011(nitrile-F18)

DP 250111/F18B



ISO 9001 : 2008



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